

Work Order ID 85062

85062

Page 1

June-22-12 1:43:50 PM

Item ID: D2731-7RG Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mounting Lug
 Start Date: 6/01/12 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 6/04/12 Req'd Qty: 2.00 *2* Customer: CU-DAR001
 Reference: RMA RA111325 *RETURN*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2731	Rev C								
DEO D2731-C-1									

100

0.00

100

QC

Quality Control

Memo

INSPECT RA111325
2 X D2731-7RG B78925

0.00

5/7/05/26

110

0.00

110

HandFinish

Hand Finishing

Memo

APPLY ROCKER GUARD PER DRWG D2731 B 121960

0.00

12 - 6 - 30 (2)

Work Order ID 85062

June-22-12 1:43:50 PM

85062

Page 2

Item ID: D2731-7RG Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Mounting Lug
Start Date: 6/01/12 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 6/04/12 Req'd Qty: 2.00 ***2*** Customer: CU-DAR001
Reference: RMA RA111325

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				<u>12</u>			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>ST420</u> Memo RE-IDENTIFY USING NEW B/N	0.00 0.00				<u>22</u>			<u>SP</u> <u>12-7-3</u>
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<u>12/7/4</u> <u>12-07-4</u>

Picklist Print

June-22-12 1:43:50 PM

Page 1
1

Work Order ID: 85062

Parent Item: D2731-7RG

Start Date: 6/01/12

Required Date: 6/04/12

Parent Item Name: Mounting Lug

Start Qty: 2.00

Required Qty: 2.00

Comments: Ipp revA 11.05.27 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2731-7RG Mounting Lug		Manufactured	No				Each	8.0000		2			

Location

Loc Qty

Loc Code

ST423

8

79608

2

81772

6

78925

2

h

RA 111325 D2731-7RG

B78925

Received @ May 22nd Dart, 2012
Inspected @ May 23rd Dart, 2012

Customer: Air Evac
Customer Contact: Dan Bush
Shipped from: West Plains MO USA

Instructions for RA 111325 D2731-7RG B78925

- Lugs have no rocker Guard
- Need to have it applied
- Needs to be done on NEW WORK ORDER
- Needs NEW BATCH #
- Must be done before its returned back into stock

Time Estimate = 3 HOURS (finishing & stores)

Departments Required: Stores (restocking) Finishing (apply rocker guard)

Pictures Attached = NO

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!**

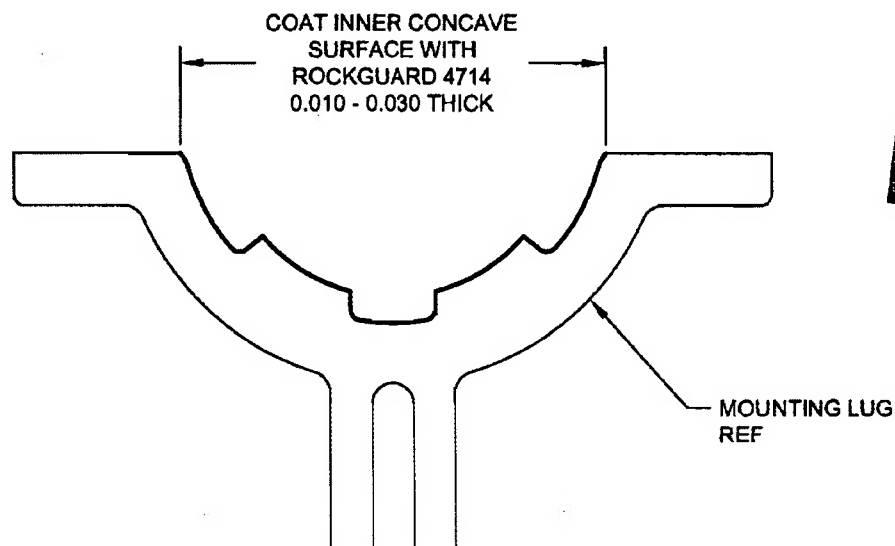
DRAWING NO. D2731	TITLE MOUNTING LUG	REV. C	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D2731-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>qp</i>	CHECKED <i>Sc</i>	MFG. APPR. <i>MA</i>	APPROVED <i>AD</i>		DE APPR. <i>th</i>		
DATE 11.05.02	DATE 11.05.09	DATE 11.05.09	DATE 11.05.09		DATE 11.05.09		

PURPOSE

ADD D2731-xRG OPTION

CHANGE

D2731-xRG MOUNTING LUGS ARE INDENTICAL TO D2731-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.



D2731-1RG MOUNTING LUG (SHOWN)
D2731-3RG/-5RG/-7RG MOUNTING LUGS (SIMILAR)

RELEASED
2011-05-24
MD

85062